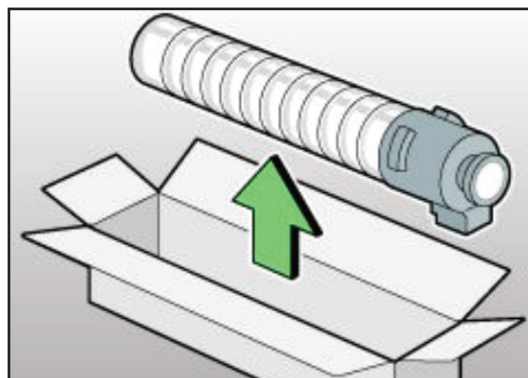
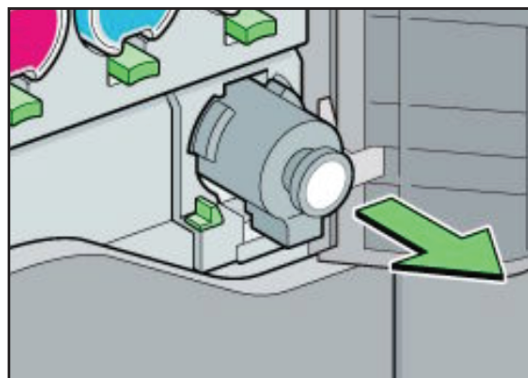
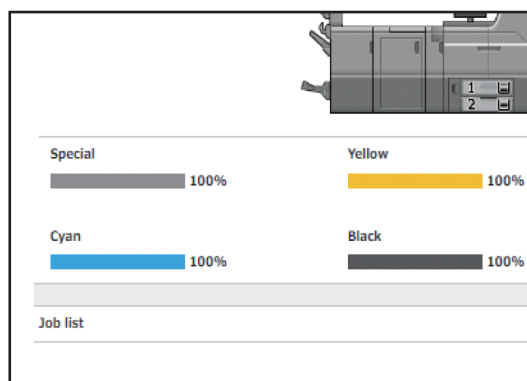


RGC Training

Pro C7500 series

5th Colour Change

RICOH
imagine. change.



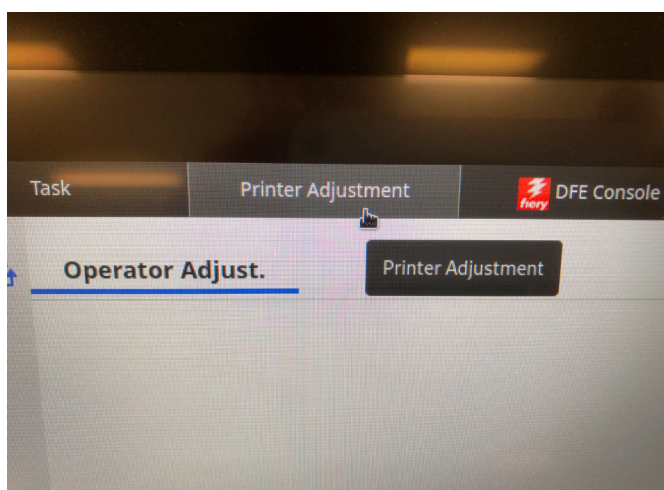
Note: Login as Administrator



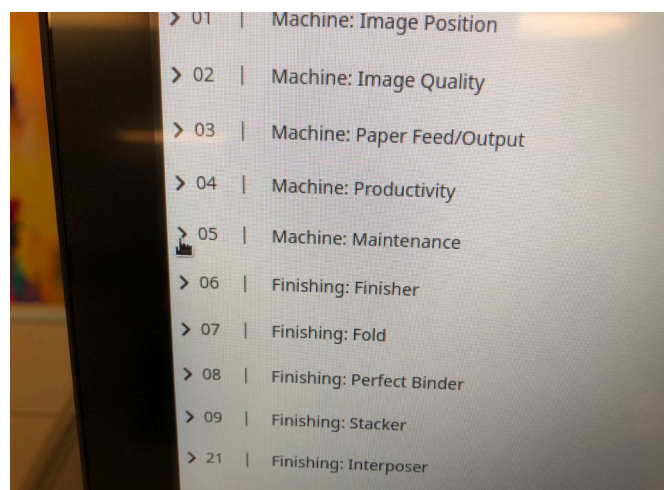
Prepare your replacement components and trays to hold components to be removed.



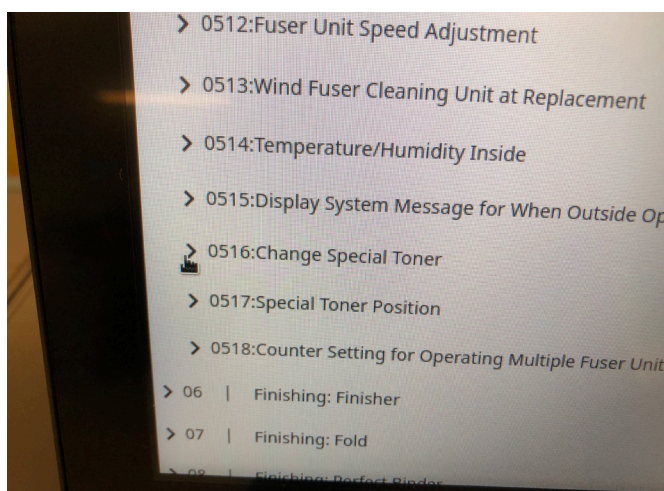
Remove 5th Colour Toner cartridge.



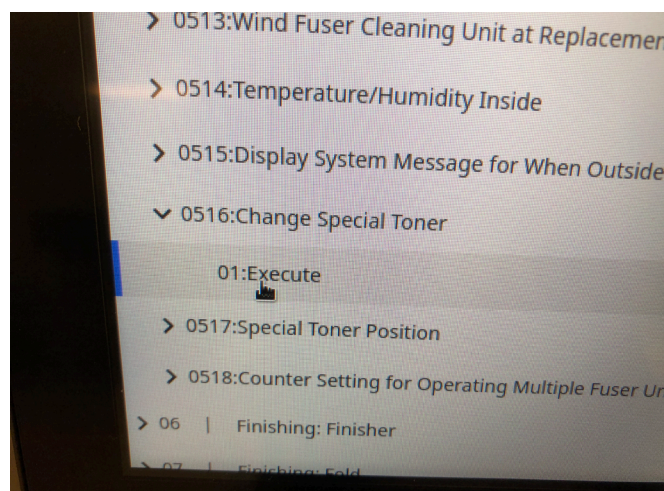
Select "Printer Adjustment".



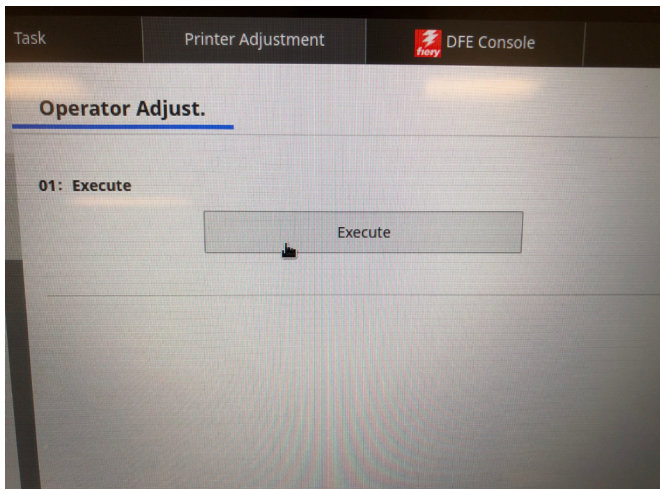
Select 05 | Machine: Maintenance



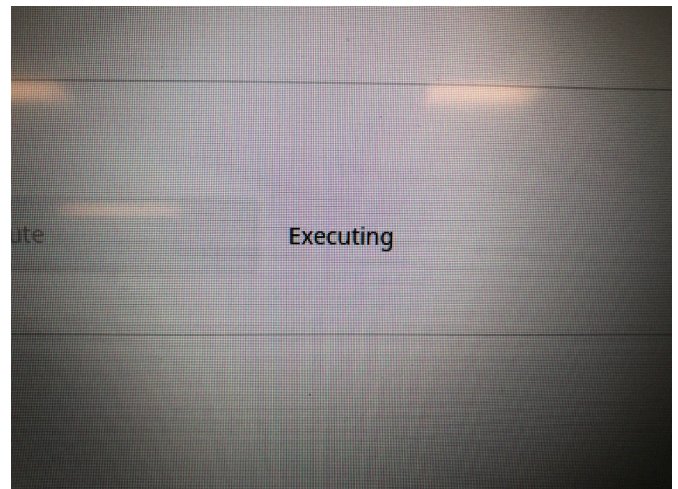
Select 0516: Change Special Toner



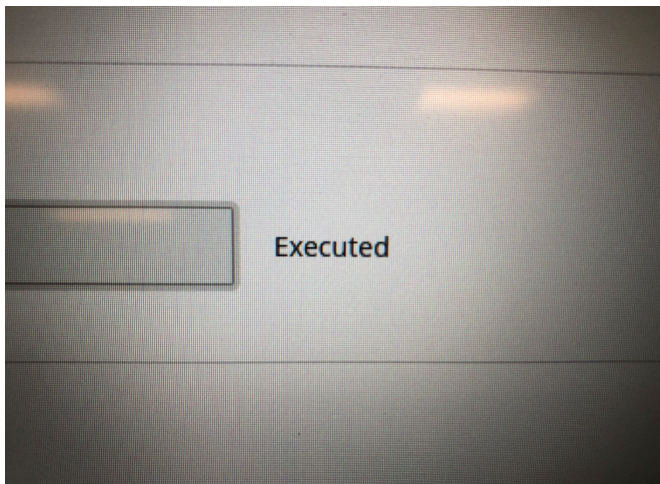
Select "Execute".



Press Execute.



Be sure action is Executing.



Be sure action has Executed.



Open front doors.



Remove Drum Assembly screw.

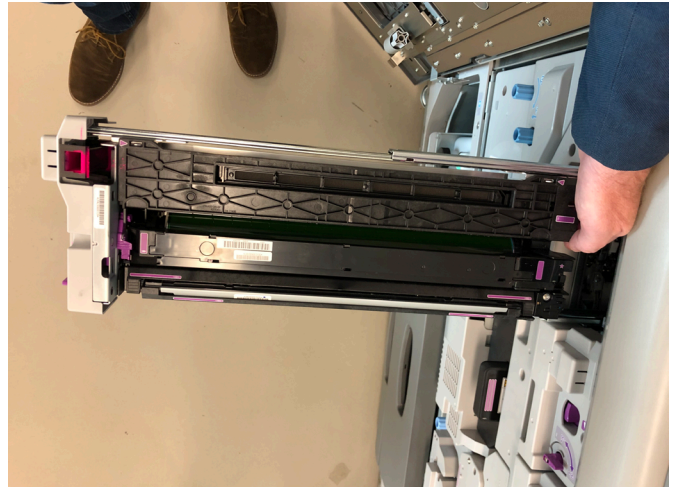


Squeeze button as pictured, and gently pull out Drum Assembly.

Note: TCRU tool (as pictured above) should be located inside right front door.



Slide all the way out.



Gently lift from the back of the unit and place in the waiting empty tray prepared earlier.



Slide rails back in to machine.



Remove toner hopper cover (2) screws as highlighted.



Remove toner hopper (2) screws as pictured above.



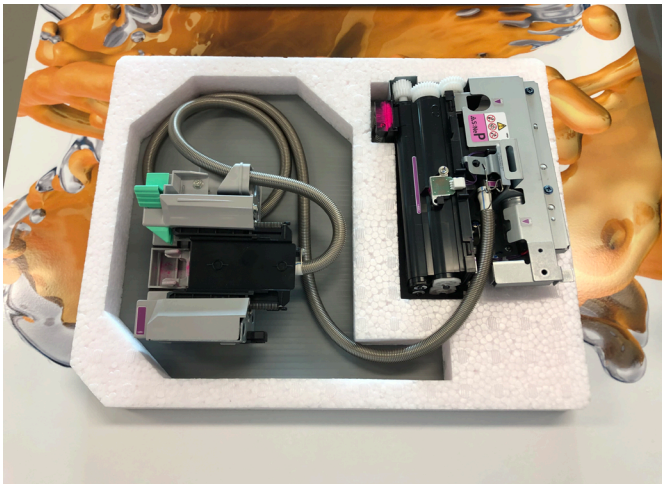
Gently remove toner hopper and hose from engine frame.



Place toner hopper on slot in RHS door.



Remove bottle holder (2) screws as pictured.



Place toner hopper and bottle holder assembly in tray prepared earlier.



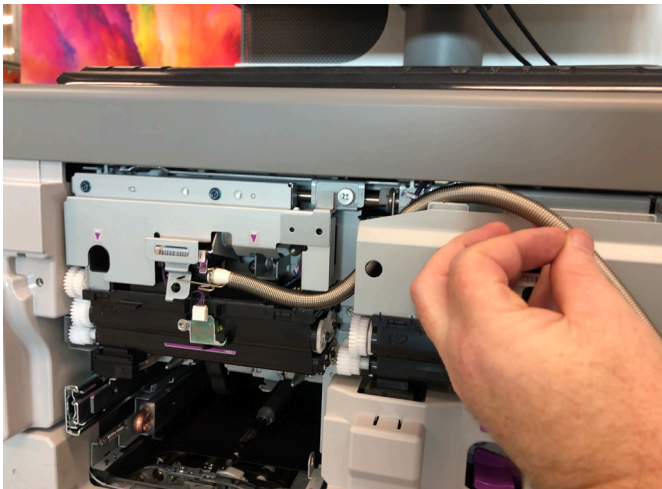
Grab new 5th colour toner hopper and bottle holder assembly.



Attach bottle holder (2) screws as pictured above.



Attach new toner hopper (2) screws as pictured.



Feed hose along frame



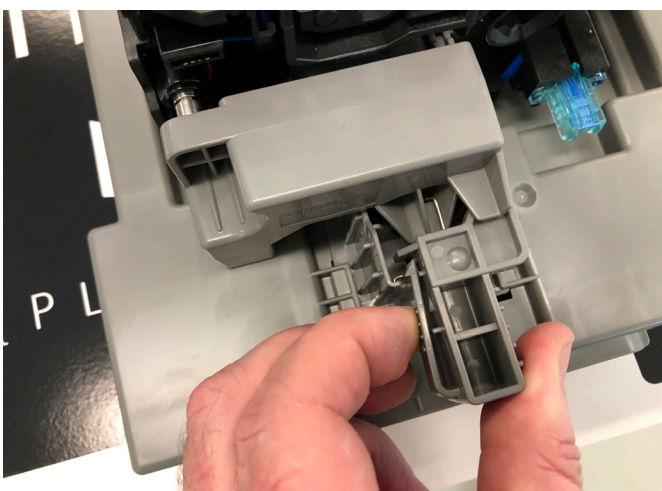
Continue feeding hose along frame and feed slack in to space as pictured.



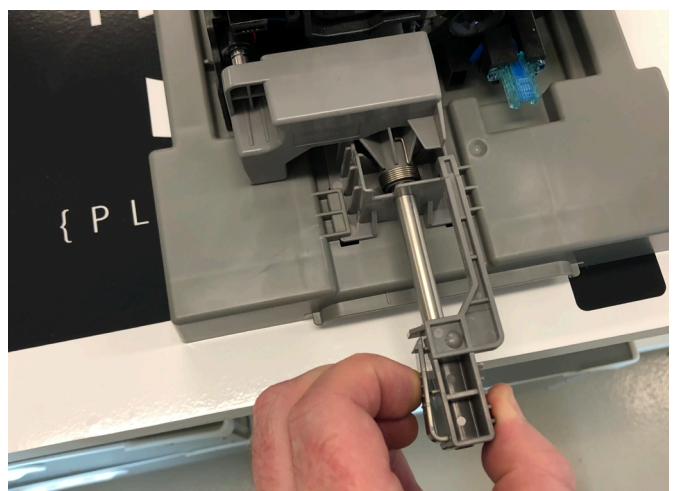
Replace top cover with (2) screws highlighted.



Extend rails as pictured.



On new drum assembly tray, squeeze locking mechanism as pictured above.



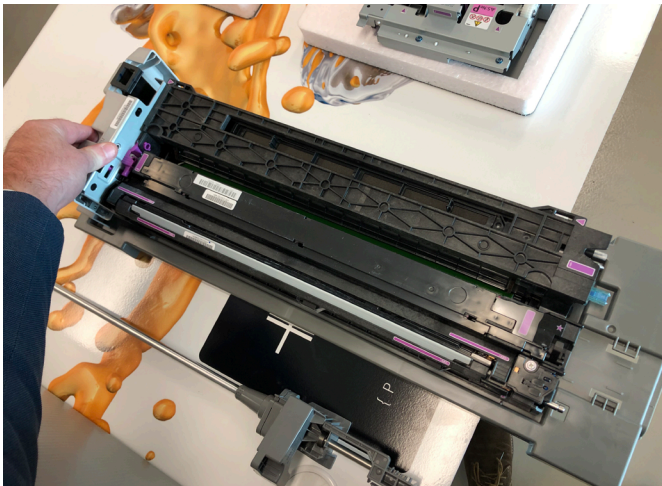
Pull rod out from drum assembly.



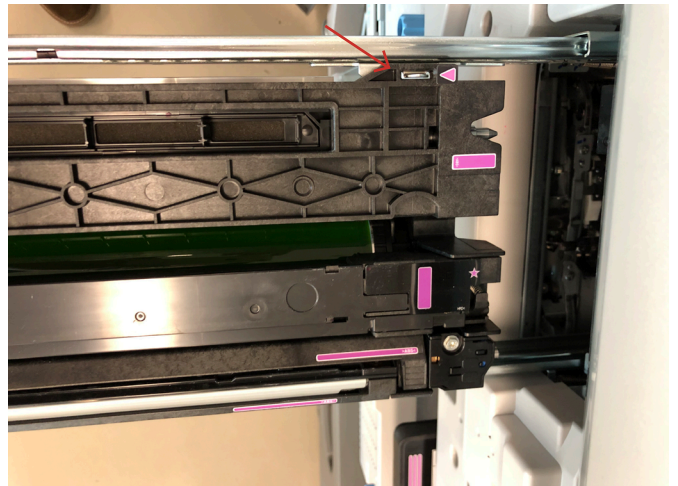
On underside of tray release catch.



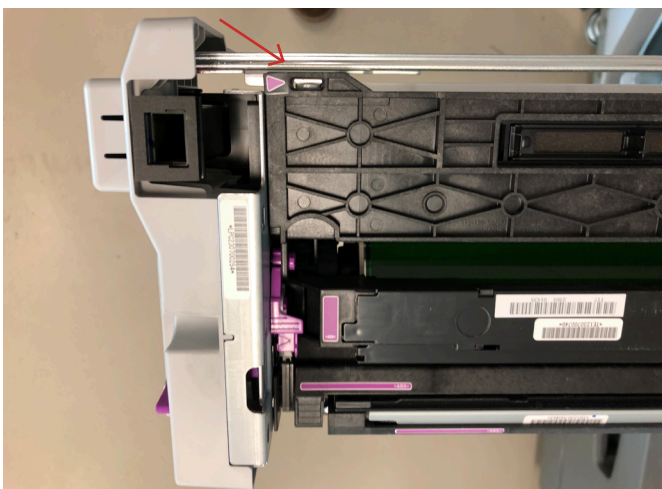
Completely remove securing rod from drum assembly.



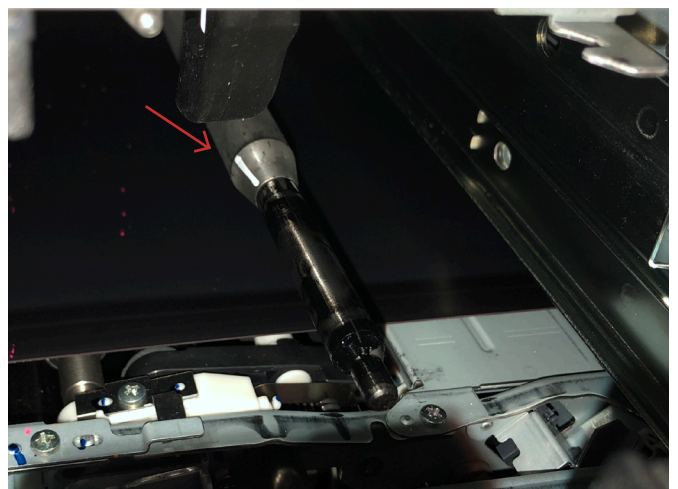
Lift new drum assembly from tray.



Place on extended rails paying attention to slots at the back.



and slots at the front.



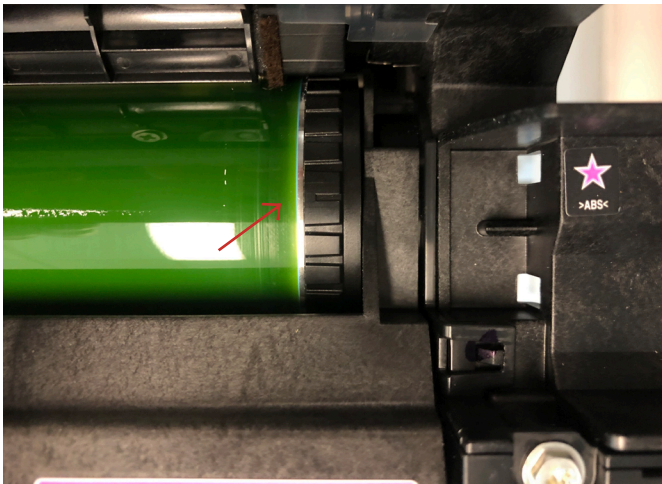
Before sliding drum assembly back in to machine, pay attention to either - or + marking on drum spindle inside machine. This will have to match same marking on drum.



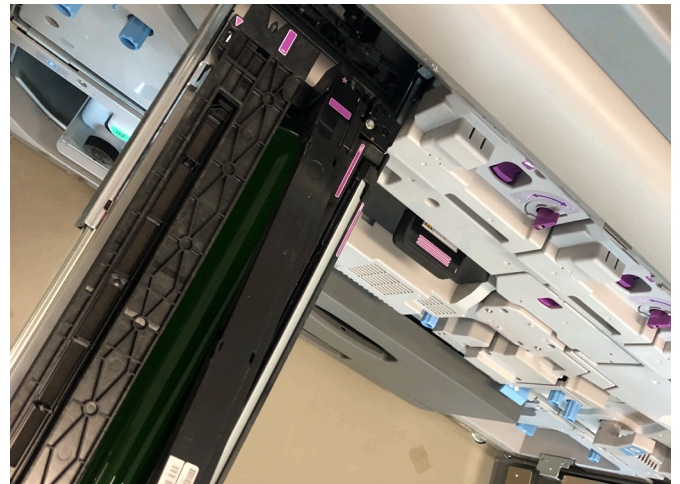
To find drum marking remove charge roller by pulling/ pushing lever forward as pictured.



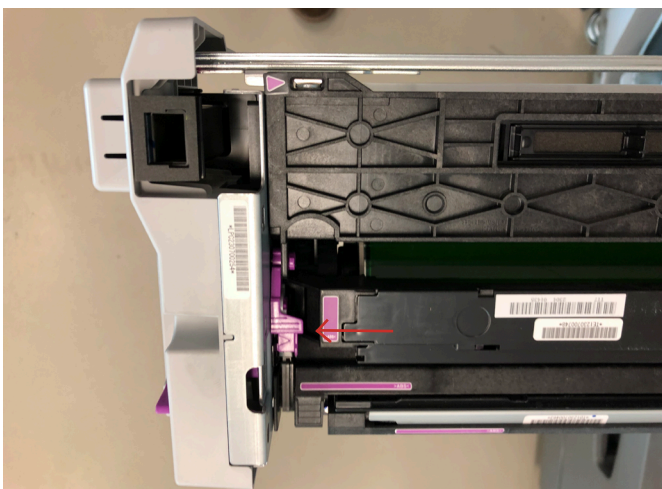
Lift charge roller from front to remove.



At the engine end of the drum turn the drum anti-clockwise to match position of -/+ marking to that of the spindle.



Replace charge roller assembly as pictured.



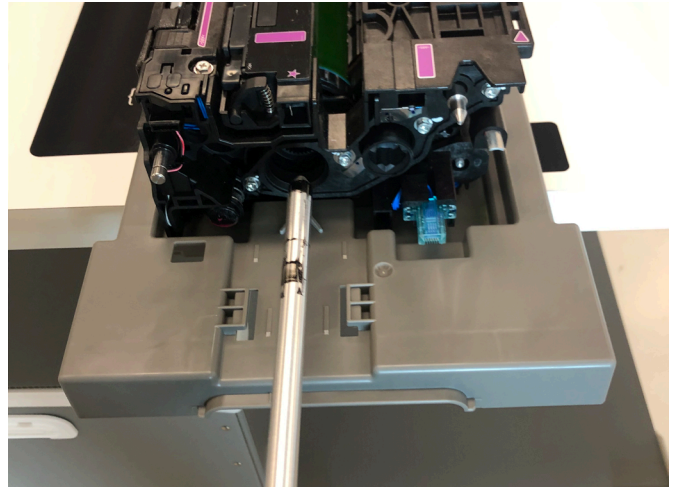
Secure latch.



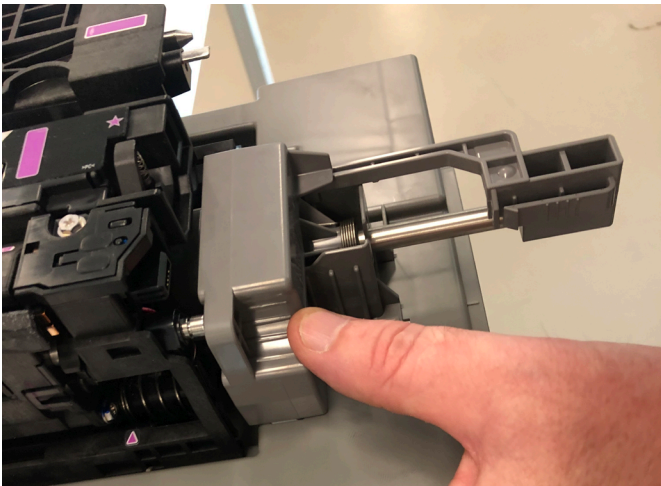
Gently slide drum assembly back in to machine making sure to hear a click sound, confirming it is in position.



Secure drum assembly as pictured (1) screw.



Secure old drum assembly with secure rod.



Clicking underside latch and rod latch in to place.



Load "new" 5th Colour Toner cartridge.



Close doors.



Restart both engine and controller.